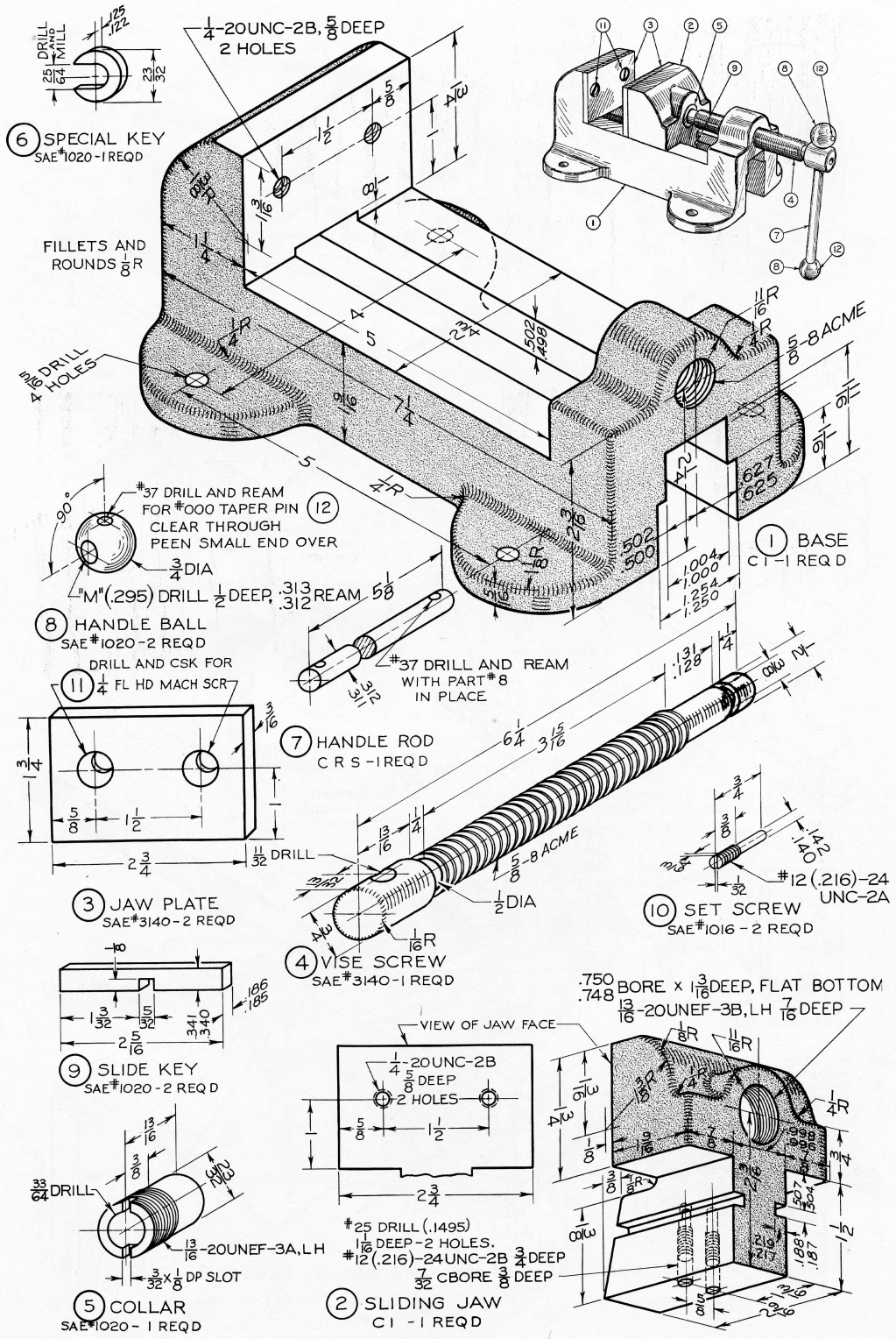

Fig. 14-71 Machine Vise. (1) Draw details. (2) Draw assembly. If assigned, convert dimensions to the decimal system.