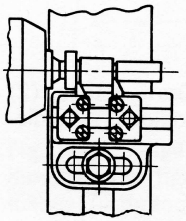

Fig. 14-70 Necking Tool Block. (1) Draw details. (2) Draw assembly. (3) Draw isometric exploded assembly. At left is shown the top view of the Necking Tool Block in use on the lathe. Note the two tools forming the necks on the shaft.