



CENTERING REST

PARTS LIST

NO.	PART NAME	MATL	REQD	NO.	PART NAME	MATL	REQD
1	BASE	C I	1	5	CLAMP SCREW	SAE 1020	1
2	REST	SAE 1020	1	6	CLAMP HANDLE	SAE 1020	1
3	CLAMP	SAE 1020	1	7	$\frac{1}{4}$ " X 1" FIL HD CAP SCREW		2
4	ADJUSTING NUT	SAE 1020	1	8	$\frac{5}{32}$ " X $\frac{1}{32}$ " X $\frac{1}{8}$ " - 1 LONG - KEY	SAE 1030	1

Fig. 14-67 Centering Rest. (1) Draw details. (2) Draw assembly.